### PATENT COOPERATION TREATY **PCT**

REC'D 10 MAY 2005

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

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Applicant's or agent's file reference FP19926	FOR FURTHER	ACTION	See Form PCT/IPEA/416	
International application No. PCT/AU2004/000822	1 23 June 2004	date (day/month/year)	Priority date (day/month/year) 26 June 2003	
International Patent Classification (IPC	) or national classification	m and IDC	20 June 2003	
Int. Cl. 7 C01B 3/24, C10L 3/00, 1	F02M 21/00	w mid I.C		
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3. This report is also accompanied by A	NNEVES	cover sheet.	•	
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Relating to Sequence Listing  4. This report contains indications relations.	(see Section 802 of the	Administrative Instruction	as indicated in the Supplemental Box s).	
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Box No. II Priority				
Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability  Box No. IV Lack of unity of invention				
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# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

Box No. I Basis of the report	PCT/AU2004/000822		
1. With regard to the language, this report is based on the international application otherwise indicated under this item.			
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This report is based on translations from the original language into the followhich is the language of a translation furnished for the purposes of:	owing language		
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## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/AU2004/000822

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Box No. V	Reasoned statement was done Aut 1 and 1	
24.4	Reasoned statement under Article 35(2) with regard to novelty ions and explanations supporting such statement	V invention of
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1.	Statement	9	•
	Novelty (N)	Claims 1-36	YES
	Inventive step (IS)	Claims	NO
	(LL)	Claims 1-36 Claims	YES
	Industrial applicability (IA)	Claims 1-36	NO YES
2.	Citations and explanations (Rule 70.7)	Claims	NO

### NOVELTY(N)

Claims 1-36

WO 1992/07922

EP 1267432

EP 1354852

Derwent Abstract No. 95-282057/37

None of the above citations disclose a hydrogen gas generator in the form of a reformer to produce a reformate gas containing hydrogen and at least one other material that is produced along with the hydrogen at the same time in the generator including the steps of using the hydrogen generator to produce the hydrogen containing gas blend or mixture, reducing the temperature of the gas blend by passing the gas blend through a heat exchanger to cool the hydrogen gas blend or reformate gas produced by the hydrogen generator prior to introducing the gas blend into the compression engine.

### **INVENTIVE STEP(IS):**

Claims 1-33: As above

# THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

- 1. A method of using a hydrogen containing gas as a fuel, a component of a fuel, a fuel additive or an additive for mixing with a fuel for hydrogen assisted 5 combustion in a compression engine characterised in that the hydrogen containing gas is a gas blend or mixture produced by a hydrogen generator and comprises hydrogen and at least one other material produced in the hydrogen generation process at the same time as the hydrogen is 10 generated including the steps of using the hydrogen generator to produce the hydrogen containing gas blend or mixture, reducing the temperature of the gas blend by passing the gas blend through a heat exchanger, introducing the gas blend or mixture to a compression 15 engine as one component of the fuel and combusting the fuel in the engine, wherein the relative amounts of the hydrogen and of the at least one other material of the gas blend or mixture are selected in accordance with the . 20 nature of the at least one other material and the requirements of hydrogen assisted combustion of the
- A fuel system for a compression engine characterised in that the system comprises a hydrogen 25 containing gas generator for generating a hydrogen gas blend or mixture containing hydrogen and at least one other material at a first temperature, a heat exchanger for reducing the temperature of the hydrogen gas blend or mixture from the first temperature to a second temperature 30 by passing the gas blend or mixture through the heat exchanger prior to introducing the gas blend to the engine wherein the gas blend forms the fuel or one component of the fuel for the engine and wherein the relative amounts of the hydrogen and of the at least one other material of 35 the gas blend or mixture are selected in accordance with the nature of the at least one other material and the

requirements of hydrogen assisted combustion within the engine.

- A method of operating a hydrogen generation apparatus to produce a hydrogen containing gas, blend or 5 mixture, suitable for use as a fuel, a fuel component or a fuel additive characterised in that the hydrogen containing gas blend or mixture contains hydrogen and at least one other component that is produced in the process at the same time as the hydrogen is produced by a hydrogen 10 generator wherein the operating parameters of the hydrogen generating apparatus are adjusted to provide a preselected or predetermined composition of the gas blend or mixture suitable for use in hydrogen assisted combustion of a 15 compression engine in which the respective amounts of the hydrogen or other component or components are selected in accordance with the nature of the other component or components and with the requirements of an engine to which the gas blend or mixture is introduced in order to 20 facilitate hydrogen assisted combustion of the engine thereby increasing the efficiency and/or performance of
- 4. A fuel capable of being used for hydrogen
  assisted combustion of an engine characterised in that one
  component of the fuel is a hydrogen containing gas
  comprising hydrogen and at least one other material that
  is produced by a hydrogen generator along with the
  hydrogen during the hydrogen generation process, wherein
  the relative amounts of the hydrogen and the other
  material or materials are selected in accordance with the
  nature of the other material or materials and the
  requirements of the engine for hydrogen assisted
  combustion.
  - 5. A hydrogen containing gas blend or mix suitable for use as a fuel or fuel additive or one component of a

fuel characterised in that the gas blend or mix contains hydrogen and at least one other component in addition to hydrogen in which the other component is produced substantially simultaneously with the hydrogen by a hydrogen generator in which the relative amounts of the hydrogen and the other component is selected in accordance with the nature of the other component and the requirements of the engine for hydrogen assisted combustion within an engine to which the gas blend or mix is introduced.

- 6. A method of producing at least one component of a fuel for hydrogen assisted combustion of a compression engine in which the fuel includes a hydrogen containing gas characterised in that the hydrogen gas is a gas blend 15 or mixture produced by a hydrogen generator and comprises hydrogen and at least one other material that is produced along with the hydrogen in the hydrogen generation at the same time the hydrogen is generated including the steps of producing the hydrogen containing gas blend or mixture, 20 cooling the gas blend or mixture by passing the gas blend or mixture through a heat exchanger, introducing the cooled gas blend or mixture into the compression engine as at least one component of the fuel wherein the relative amounts of hydrogen and the at least one other material of 25 the gas blend or mixture are selected in accordance with the nature of the at least one other material and the requirements for hydrogen assisted combustion.
- 7. A gas blend or method according to any preceding claim in which the gas blend or mixture is produced by a hydrogen generator characterised in that the non hydrogen components of the gas produced by the hydrogen generator do not all require full removal prior to combustion of the gas in a compression engine using hydrogen assisted combustion but that the gas blend or mixture containing the other component or components can be used as a fuel or

fuel additive.

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- 8. A method or apparatus according to any preceding claim characterised in that the hydrogen generator is an electrolysis apparatus, a fuel cell, a fuel processor, a reformer, a cold fusion apparatus or other apparatus for producing hydrogen along with one or more other materials.
- 9. A method or apparatus according to claim 8

  10 characterised in that the fuel cell is a proton exchange fuel cell, a solid oxide fuel cell, an alkaline fuel cell, a direct methanol fuel cell, a molten carbonate fuel cell, a phosphoric acid fuel cell or a regenerative fuel cell.
- 10. A method or apparatus according to claim 9 or 10 in which the hydrogen generator is a reformer in which steam is used to heat a fuel as it passes over a catalyst provided in the hydrogen generator to produce the hydrogen together with the at least one other material to form the gas blend or mixture in the form of a reformate gas.
  - 11. A method or apparatus according to claim 10 characterised in that the fuel and steam are cracked by passage through the hydrogen generator to form the reformate gas or hydrogen containing gas blend or mixture.
- 12. A method or apparatus according to claim 10 or 11 characterised in that the reformer reforms a hydrocarbon fuel including petrol, diesel, gasoline or the 30 like to the reformate gas or hydrogen containing gas blend or mixture with the aid of steam.
- 13. A method or apparatus according to any preceding claim characterised in that the at least one other

  material is at least one or more of oxygen, nitrogen, water, ethanol, carbon dioxide, carbon monoxide, hydrocarbons, methanol, methane or combinations thereof.

14. A method or apparatus according to claim 13 characterised in that the hydrocarbon material produced in the hydrogen generator is a paraffin or paraffin-like hydrocarbon containing saturated bonds.

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- 15. A method or apparatus according to claim 13 or 14 characterised in that the hydrocarbon is a C<sub>1</sub>-C<sub>20</sub> hydrocarbon, preferably a C<sub>2</sub>-C<sub>12</sub> hydrocarbon, more
  preferably a C<sub>4</sub>-C<sub>10</sub> hydrocarbon and more preferably a C<sub>8</sub> hydrocarbon, including mixtures of such hydrocarbons and combinations of at least one or more such hydrocarbons.
- 16. A method or apparatus according to any one of claims 13 to 15 characterised in that the methanol, methane or similar materials produced in combination with the hydrogen gas are produced from a fuel material such as diesel, petrol, canola oil or the like.
- 20 17. A method or apparatus according to any preceding claim characterised in that the hydrogen gas blend or mixture produced by the hydrogen generator contains from about 0-50% by volume of hydrogen, preferably 30-40% by volume hydrogen and preferably 35-48% by volume hydrogen.
- 18. A method or apparatus according to any preceding claim characterised in that the gas blend or mixture includes from about 0-25% by volume of carbon monoxide, preferably 3-5% by volume carbon monoxide, more preferably 4-5% by volume carbon monoxide.
  - 19. A method or apparatus according to any preceding claim characterised in that the gas blend or mixture includes up to about 5% by volume, typically 1-4% by volume, preferably 2-3% by volume of hydrocarbon.
    - 20. A method or apparatus according to any preceding

claim characterised in that the amount of carbon dioxide contained in the gas mix or blend is up to about 25% by volume, preferably 5-15% by volume and more preferably 3-10% by volume.

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- 21. A method or apparatus according to any preceding claim characterised in that the gas blend or mixture contains the balance of nitrogen.
- 10 22. A method or apparatus according to any preceding claim characterised in that the ratio of individual components in the gas blend or mixture is controlled to be a preselected amount is accordance with the requirement of hydrogen assisted combustion for the particular component. 15

- 23. A method or apparatus according to any preceding claim characterised in that operation of the hydrogen generator is adjusted to produce a desired ratio of hydrogen to the at least one other component in the gas mixture or blend formed by the hydrogen generator.
- 24. A method or apparatus according to any preceding claim characterised in that operation of the hydrogen generator is adjusted by altering parameters including one or more of the following, the composition of the materials 25 introduced to the hydrogen generator, the velocities of gases of the various components, the temperature of operation of the hydrogen generator, the pressure of operation of the hydrogen generator, the velocity of gas being passed through the generator, the catalyst being 30 used in the generator, the amount of exposure of the reactor to the catalyst, the type of hydrogen generator used, the nature and composition of the other component produced simultaneously with the hydrogen, the amount of 35 cooling of the gas blend before it is introduced into the engine.

25. A method or apparatus according to any preceding claim characterised in that the hydrogen generator in the form of a reformer is operated at a temperature of from 100°C-1000°C, preferably from 200°C-900°C, more preferably from 220°C-800°C.

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- 26. A method or apparatus according to any preceding claim characterised in that the hydrogen generator is operated at a pressure of from about 1-5 bar, preferably from about 1-3 bar and more preferably from about 2 bar.
- 27. A method or apparatus according to any preceding claim characterised in that the catalyst used in the hydrogen generator is nickel, platinum or materials containing nickel or platinum or combinations thereof.
- 28. A method or apparatus according to any preceding claim characterised in that the gas mixture or blend is added directly to the engine or indirectly to the engine after cooling.
- 29. A method or apparatus according to any preceding claim characterised in that the gas mixture or blend is added to a mixing chamber prior to being introduced into the engine.
- 30. A method or apparatus according to any preceding claim characterised in that the compression engine is a diesel engine.
- A method or apparatus according to any preceding claim characterised in that the system includes one or more heat exchangers to cool the gas blend or mixture or to cool the gas being recycled to the hydrogen generator.
- 32. A method or apparatus according to any preceding claim characterised in that the gas blend or mixture is

added separately to the engine or mixer or in combination with one or more other components of the fuel for the engine, preferably the reformate gas, fuel and any other components required for combustion are introduced to the engine in a single feed line.

An apparatus or method in accordance with any preceding claim in which the fuel for the compression engine is introduced to the engine separately from the hydrogen containing gas blend or mixture required for hydrogen assisted combustion.

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- 34. An apparatus or method in accordance with any preceding claim characterised in that the fuel is diesel fuel, petrol, gasoline or kerosene.
- 35. An apparatus or method in accordance with any preceding claim characterised in that the source of hydrogen and/or the other component produced by the hydrogen generator is a hydrocarbon fuel including diesel, petrol, gasoline or the like.
- 36. A method or apparatus substantially as hereinbefore described with reference to the accompanying drawings.